

**WHAT IS CLAIMED IS:**

1. An antimicrobial material comprising:  
a first fiber; and  
a second fiber,

wherein the first and second fibers are combined to one another, and the second fiber comprises at least one agent which imparts odor-absorbing and/or odor-preventing and/or odor-reducing properties to the material.

2. The material of claim 1, wherein the first fiber is manmade.

3. The material of claim 2, wherein the first fiber is a polyester.

4. The material of claim 1, wherein the second fiber is manmade.

5. The material of claim 4, wherein the second fiber is an acetate.

6. The material of claim 1, wherein the agent is antimicrobial, antifungal, or antibiocidal.

7. The material of claim 4, wherein the antimicrobial agent is Triclosan.

8. An antimicrobial material comprising:  
a first fiber comprised of a polyester; and  
a second fiber comprised of an acetate,

wherein the first and second fibers are combined to one another, the second fiber is at least about 25% by weight of the total fabric, and the acetate is comprised of at least one antimicrobial agent.

9. A hunting garment comprising:  
a first fiber comprised of a polyester; and  
a second fiber comprised of an acetate,

wherein the first and second fibers are combined to one another, and the second fiber comprises at least one agent which imparts odor-absorbing and/or odor-preventing and/or odor-reducing properties to the material.

10. A hunting accessory comprising:  
a first fiber comprised of a polyester; and  
a second fiber comprised of an acetate,

wherein the first and second fibers are combined to one another, and the second fiber comprises at least one agent which imparts odor-absorbing and/or odor-preventing and/or odor-reducing properties to the material.

11. A protective garment comprising:  
a first fiber; and  
a second fiber,

wherein the first and second fibers are combined to one another, and the second fiber comprises at least one agent which imparts odor-absorbing and/or odor-preventing and/or odor-reducing properties to the material.

12. A method of manufacturing an antimicrobial material, comprising weaving or knitting fibers comprised of a polyester fiber and an acetate fiber, wherein the acetate fiber comprises at least one antimicrobial agent in order to achieve an odor-absorbing, odor-reducing and/or odor-preventing property.

13. A method of manufacturing a hunting garment, comprising weaving or knitting fibers comprised of a polyester fiber and an acetate fiber, wherein the acetate fiber comprises at least one antimicrobial agent in order to achieve an odor-absorbing, odor-reducing and/or odor-preventing property.

14. A method of manufacturing a protective garment, comprising weaving or knitting fibers comprised of a polyester fiber and an acetate fiber, wherein the acetate fiber comprises at least one antimicrobial agent in order to achieve an odor-absorbing, odor-reducing and/or odor-preventing property.